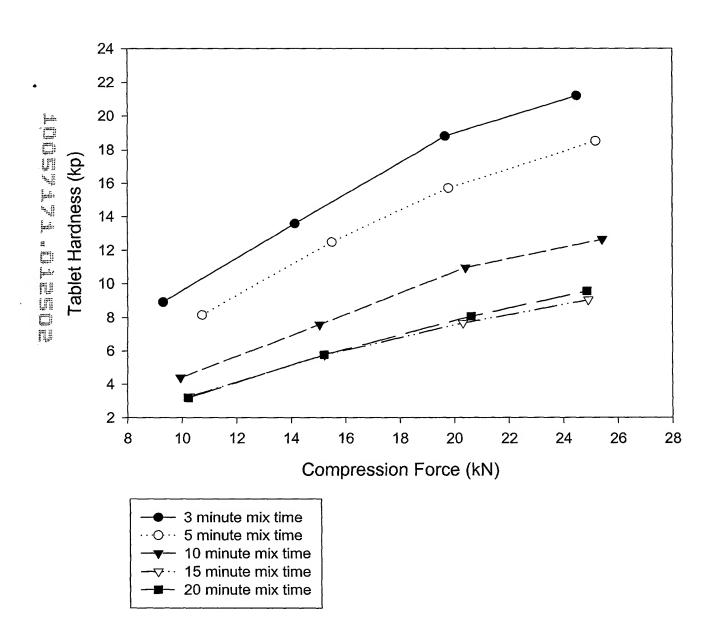
## FIGURE 1

## <u>Effect on Tablet Hardness of Variation in Mixing Time – Formulation A</u> <u>Formulation A</u>



## FIGURE 2

## <u>Comparison of Tablet Hardness Formulation A vs. Formulation B</u> <u>Formulation A</u>

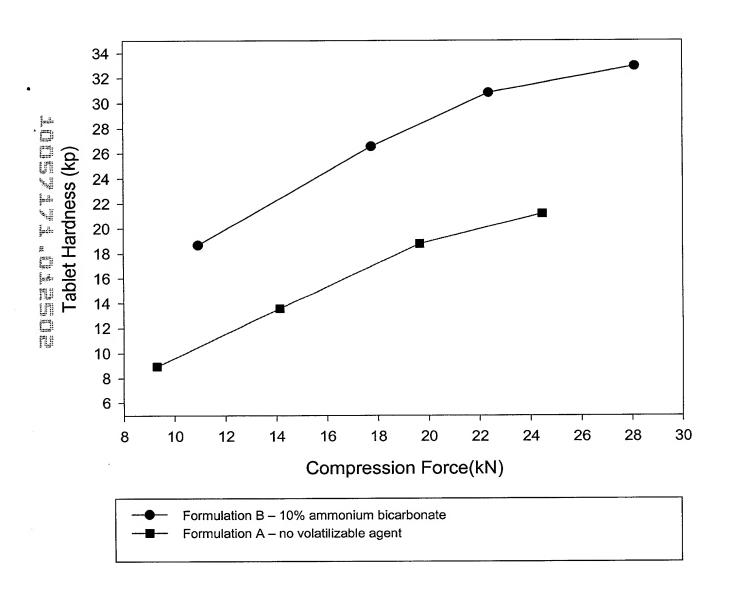


FIGURE 3

<u>Comparison of Differences in Tablet Hardness Resulting from Treatment of Ammonium Bicarbonate</u>

